

LONGANNET POWER STATION: SITE INFORMATION

Key facts:

- Opened in 1972
- 2,400MW capacity
- 183m tall chimney
- Located on the north shore of the Firth of Forth
- Second largest coal-fired power plant in the UK
- Committed to reducing its environmental impact

Longannet is working hard

to minimise its environmental impact

Longannet Power Station

capacity to power two million households, Longannet Power Station occupies an 89-hectare site on the north shore of the Firth of Forth near Kincardine, Fife.

As well as operating an Environmental Management System (EMS) that is accredited to the international standard, ISO 14001, Longannet's EMS has also been verified as meeting the requirements of the European Union Eco-Management and Audit Scheme (EMAS) and operates subject to conditions contained in Pollution Prevention and Control (PPC) Permits issued and enforced by the Scottish Environment Protection Agency (SEPA).

Longannet is committed to reducing its environmental impact – for instance, as much as possible of the ash produced from the combustion process is recycled on site for use in the construction industry; the remaining ash is piped to disposal lagoons at Low Valleyfield. These lagoons currently provide a valuable sanctuary for wildlife and will ultimately

be landscaped for community use. For further information on the site's environmental performance, please refer to the annual EMAS statement.

An Introduction to

The largest generator of power in Scotland, with the

Reducing our Environmental Impact

Although the station is 40 years old, ScottishPower is investing in solutions to extend Longannet's lifespan and promote improved efficiency and reducing its environmental impact – including emissions to air, waste to landfill and use of natural resources.

> Boosted Over Fire Air (BOFA) abatement systems have been installed and commissioned on all four units to reduce emissions of oxides of nitrogen (NOx), formed during coal combustion, by up to 25%.

In line with agreed Best Available Techniques for Longannet three of the four Generating Units have been fitted with Flue Gas Desulphurisation (FGD) equipment aimed at cutting emissions of sulphur dioxide (SO_2) by up to 94%. The system uses the alkaline properties of segwater from the Forth Estuary to absorb and neutralise acidic SO₂ from the flue gases, resulting in a harmless soluble sulphate (SO₄) that can be discharged back to the Firth of Forth

Combustion of fossil fuels, such as coal, results in the release of the greenhouse gas carbon dioxide (CO_2) . To reduce its carbon impact, Longannet is improving its thermal efficiency through investing in combustion optimisation technology.

The station is also looking at installing additional NOx reduction technology that will meet future emission limits and potentially extend the station's working life.

A Part of the Community

Longannet operates at the heart of the West Fife community and strives to be a good and trusted neighbour by aiming for zero community complaints and

keeping people informed about site operations. Station staff regularly attend meetings of Kincardine Community Council and Valleyfield Liaison Committee to discuss any environmental issues and are active in raising and distributing funds for good causes.

The station also operates a biodiversity action plan to manage its landholdings to benefit wildlife.

The community pathways around the lagoon

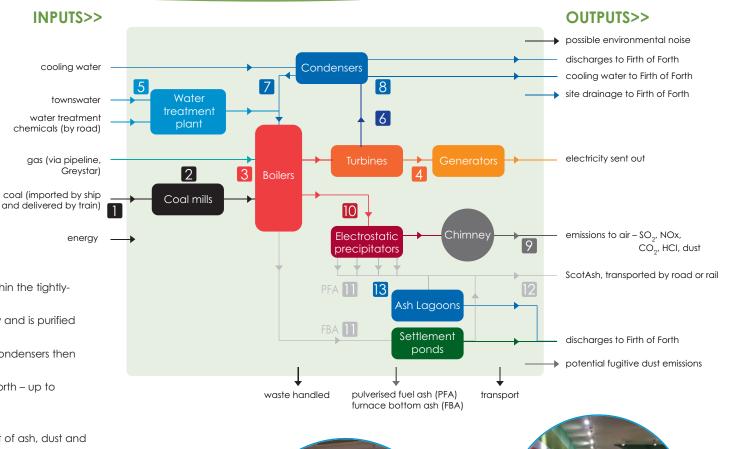
> Contact: Longannet Power Station, Kincardine on Forth, Fife FK10 4AA Tel: 01259 730 631 Web: www.scottishpower.com/pages/generation

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How it Works

Coal for Longannet is either delivered by rail from Hunterston on the Clyde coast, or locally-sourced coal is delivered by lorry. Longannet's coal store area has the capacity to hold up to two million tonnes.

- The coal is transferred to bunkers in the boiler house by a 1.5 kilometre long conveyor system.
- 2 Roller mills pulverise the coal to a fine powder before it is mixed with preheated air, blown into the furnaces and burned at very high temperatures.
- 3 Each boiler is made up of a large number of waterfilled tubes. As the hot gases from the coal combustion pass over the tubes, the water inside boils to form steam.
- 4 Up to 1,800 tonnes of steam an hour per boiler is 'super heated' to 568°C before being piped to the high pressure cylinders of the turbines. The force of the steam striking the turbine blades causes the turbine shaft and attached generator rotor to spin at 3,000 rpm. The turning of the rotor within the tightlyfixed coils of the generator stator creates electricity.
- 5 Water for steam generation comes from the townswater supply and is purified using a strictly controlled amount of chemicals.
- 6 Steam leaving the turbines is converted back to water in the condensers then recirculated back to the boilers.
- 7 The condensers use cooling water extracted from the Firth of Forth up to 327,000 cubic metres of seawater is required per hour.
- 8 This cooling water is later discharged back to the Firth of Forth.
- Generating electricity from coal produces a significant amount of ash, dust and other emissions to air.
- Electrostatic precipitators capture dust particles from the flue gases to prevent them reaching the atmosphere. Our new BOFA system is reducing NOx emissions and FGD is reducing emissions of SO₂.
- 11 Two types of ash are produced. Pulverised fuel ash (PFA), which is captured in the electrostatic precipitators, and heavier furnace bottom ash (FBA), which collects at the bottom of the boiler.
- 12 A significant proportion of the ash produced at Longannet is re-used to make construction products by Longannet-based ScotAsh.
- 13 The rest of the ash is transferred to storage lagoons at Valleyfield.





Longannet's Visitor Centre

Longannet's Control Room

The improved coal hopper